



## Rio Grande Juice Company Quality Assurance Department Product Specification Sheet

**Product Name:** Early-Mid Variety Orange Cold Press Oil

**Product Number:** BP4310

### Quality Parameters

Aroma	Good, typical of fresh oranges.
Color	Good. Clear amber to slightly orange liquid.
Defects	Practically Free
Flavor	Conforms to an approved standard when tasted at 0.03% in tasting syrup

### Analytical Parameters

	Minimum	Target	Maximum
Refractive Index (20°C)	1.473		1.48
Specific Gravity (20°C)	0.842		0.854
Optical Rotation (25°C)	+88.5°		+98°
Total Aldehydes as Decanal	0.01		1.30
GC Analysis	Conforms to an approved standard		

### Pesticides and Heavy Metals

Pesticides and Post-Harvest Chemicals Meets AIJN and EPA standards

### Packaging Options

55 gallon, 52 gallon net fill, epoxy phenolic lined 1A1 steel drums. Approximate net weight of 390 lbs. (177 kgs)

Bulk tankers

### Storage and Shelf-life

When unrefrigerated, >55°F (13°C) and <80°F (26°C), in the original unopened container, shelf-life is 24months.

When chilled, 33-55°F (0.5-13°C), in the original unopened container, shelf-life is 36 months.

When frozen, <32°F (0°C), in the original unopened container, shelf-life is 60 months.

### Country of Origin

The United States of America - specifically the Rio Grande Valley of Texas

### Ingredient Statement

This product is derived from 100% Texas oranges. (*Citrus sinensis*) Cold press oil is a by-product derived from the peel of fresh oranges.

### FDA Compliance

This product is manufactured using Current Good Manufacturing Practices outlined by the United States FDA.

We maintain a HACCP system for Cold Press Oil Production. This HACCP system is reviewed periodically by FDA for accuracy and execution.

### AIJN / Codex Alimentarius Compliance

This product does not currently have a standard from AIJN or Codex.

### Kosher Status

The product is certified Kosher by the Orthodox Union.



### GFSI Certification

The facility that produces this product has been GFSI accredited since 2009. Our certificate is available upon request.

Revised 09.01.2020



702 E. Interstate Hwy 2 / Mission, Texas 78572 / (956) 585-8321