



**Rio Grande Juice Company
Quality Assurance Department
Product Specification Sheet**

Product Name: Early-Mid Variety Orange Cold Press Oil

Product Number: BP4310

Quality Parameters

Aroma Good, typical of fresh oranges.
Color Good. Clear amber to slightly orange liquid.
Defects Practically Free
Flavor Conforms to an approved standard when tasted at 0.03% in tasting syrup

Analytical Parameters

	<u>Minimum</u>	<u>Target</u>	<u>Maximum</u>
Refractive Index (25°C)	1.473		1.478
Specific Gravity (20°C)	0.842		0.854
Optical Rotation (25°C)	+88.5°		+94.5°
Total Aldehydes as Decanal	0.50		1.30
GC Analysis	Conforms to an approved standard		

Pesticides and Heavy Metals

Pesticides and Post-Harvest Chemicals Meets AIJN and EPA standards

Packaging Options

55 gallon, 52 gallon net fill, epoxy phenolic lined 1A1 steel drums. Approximate net weight of 390 lbs. (177 kgs)

Bulk tankers

Storage and Shelf-life

When unrefrigerated, >41°F (5°C) and <80°F (26°C), in the original unopened container, shelf-life is 12 months.

When refrigerated, <40°F (4°C), in the original unopened container, shelf-life is 24 months.

Country of Origin

The United States of America - specifically the Rio Grande Valley of Texas

Ingredient Statement

This product is derived from 100% Texas oranges. (*Citrus sinensis*) Cold press oil is a by-

product derived from the peel of fresh oranges.

FDA Compliance

This product is manufactured using Current Good Manufacturing Practices outlined by the United States FDA.

We maintain a HACCP system for Cold Press Oil Production. This HACCP system is reviewed periodically by FDA for accuracy and execution.

AIJN / Codex Alimentarius Compliance

This product does not currently have a standard from AIJN or Codex.

Kosher Status

The product is certified Kosher by the Orthodox Union.



GFSI Certification

The facility that produces this product has been accredited with IFS since 2009. Our certificate is available upon request.

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